

Exterior Doors and Windows: Recommended Materials

	Aluminum	Hollow Metal	Metal or Vinyl Clad Wood
Group 1 HQ, Command, ECFs, Chapels			
Group 2 Admin. Squad Ops, Community Support			
Group 3 Industrial and Flightline Operations			
Group 4 Family Housing			

Most Appropriate ←————→ Least Appropriate

General Notes:

1. Conduct a Life Cycle Cost Analysis: consider the cost of long-term maintenance and eventual replacement
2. Thoroughly evaluate the material and finish for performance: durability to withstand operations and ability to endure weathering in the local climate
3. Clear anodized finishes are preferred for aluminum doors and frames
4. Exterior wood doors and windows must be aluminum clad
5. Consider Federal HPSB Guiding Principles green product procurement requirements

EPA Resources: <http://www.epa.gov/>
<https://www.epa.gov/greenerproducts>
<http://www.biopreferred.gov/>