

Exchange Laundry and Dry-Cleaning Plants. FAC: 7342

CATCODE: 740384

OPR: AAFES

OCR: N/A

Updated: 09 NOV 2022

1.1. **Description.** Laundry and dry-cleaning plants operated under the exchange service are normally limited to the performance of other than appropriated fund laundering and dry cleaning.

1.2. **Requirements Determination.** Total population served is the primary factor considered in sizing laundry and dry-cleaning plants. Contact OPR for latest requirements and guidance.

1.3. **Scope Determination.** AAFES determines space requirements. On installations where both appropriated fund and non-appropriated fund facilities are to be provided, the total space may not exceed the criteria established for appropriated fund facilities in Table 1.

1.4. **Design Considerations.** Contact OPR for latest requirements and guidance.

Table 1. Space Allowances – Laundry and Dry Cleaning Plants¹.

Persons Served ^{2,3}	Gross Area	
	m ²	ft ²
2,001 to 4,000	790	8,500
7,001 to 10,000	1,020	11,000
15,001 to 30,000	4,180	45,000

NOTES:

1. Includes a common core area (offices, employee restrooms, break room, locker rooms, supply rooms) but does not include base linen exchange facility, cash customer retail store, or boiler plant. Ensure the height of plant production areas, supply rooms, maintenance room, and boiler plant is a minimum of 8.5 m (28 ft) from floor to top of the peripheral exterior wall. Each restroom includes, as a minimum, one shower stall. Each facility requires a cash customer retail store, sized to include customer self-service turn-in and retrieval area and a counter area to service both walk-in and, possibly, drive-through customers. Supply room, linen exchange room, and maintenance room are double decked (containing a second floor for storage of parts and light bulk supplies). Include a storage room for explosive, hazardous and/or toxic chemicals designed IAW current Air Force criteria. Excluded areas (i.e., base linen exchange facility, customer retail store, boiler plant and mechanical room space) as required, should be added to the gross areas shown when determining a single gross area figure for each facility.

2. If total population served exceeds 30,000, increase plant size using a straight-line projection based on actual personnel served.

3. For intermediate numbers, use the next smaller plant and two-shift operations.